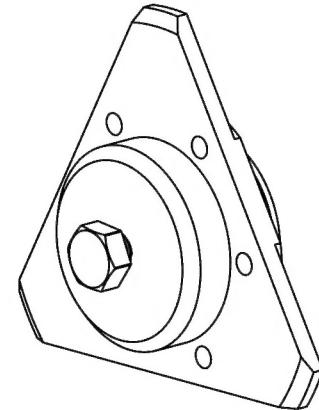
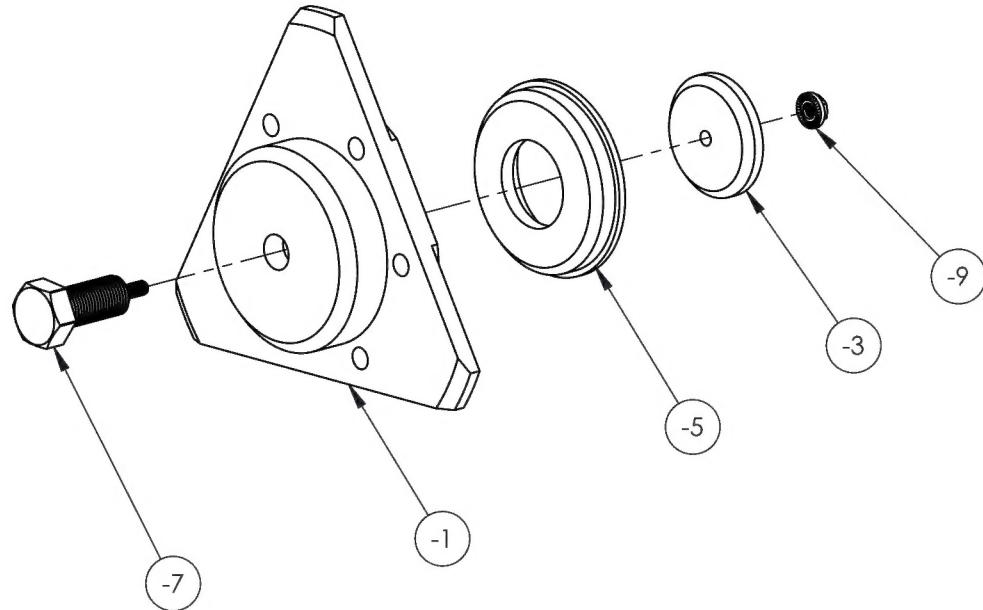


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REV	DESCRIPTION	DATE	INITIAL	APPROVED
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ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	BASE	4140	1-3/8 X Ø7.50	2
			-3	1	DISK	1018	Ø2-1/8 X 5/8	3
			-5	1	RING	1018	Ø3-1/4 X 5/8	4
			-7	1	SCREW	STEEL	M16-1.5 X 50MM MCMASTER-CARR #91180A876 (MODIFIED)	5
		B/O	-9	1	NUT	STEEL	M6 X 1 MCMASTER-CARR #94920A400	1

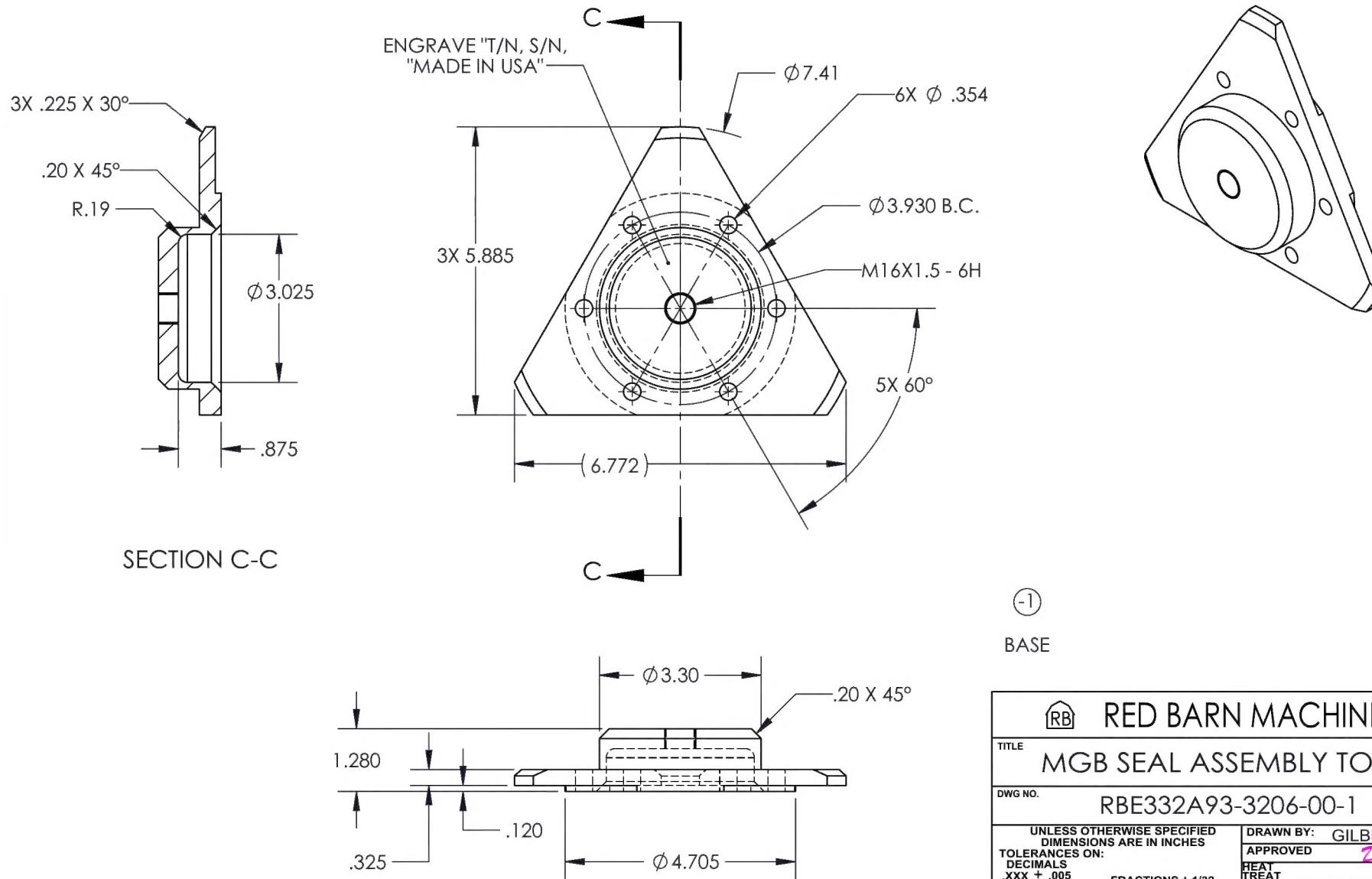
RED BARN MACHINE	
TITLE	MGB SEAL ASSEMBLY TOOL
DWG NO.	RBE332A93-3206-00
REV	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	DRAWN BY: GILBERT APPROVED <i>D Weil</i>
TOLERANCES ON: DECIMALS $.XXX \pm .005$ $XX \pm .01$ $X \pm .1$	FRACTIONS $\pm 1/32$ ANGLES $\pm .5^\circ$
	SPEC
	USED ON MODEL
	EUROCOPTER
SCALE	1:3
DATE	5/2/2011
	SHEET 1 OF 5

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REV

DESCRIPTION

DATE INITIAL APPROVED



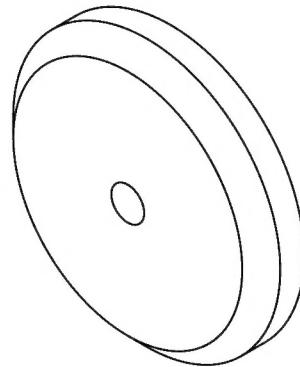
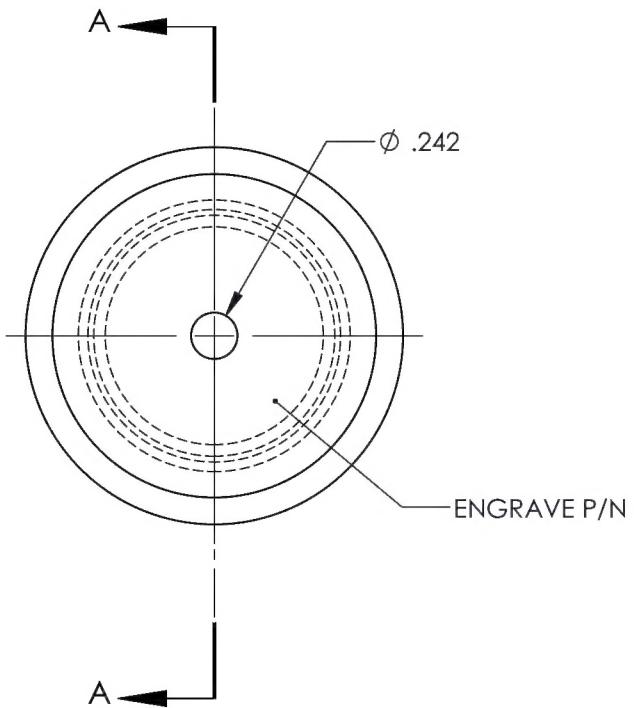
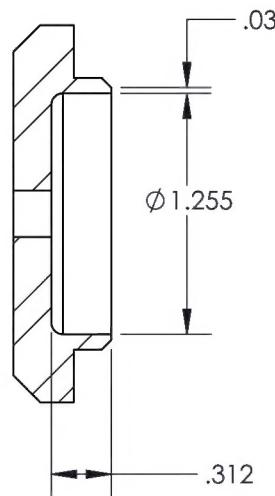
(-1)

BASE

RED BARN MACHINE	
TITLE MGB SEAL ASSEMBLY TOOL	
DWG NO. RBE332A93-3206-00-1	REV
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS $\pm .005$ FRACTIONS $\pm 1/32$ $\pm .01$ ANGLES $\pm .5^\circ$ $\pm .1$	
APPROVED D Weil	
HEAT TREAT	
FINISH CAD PLATE YELLOW	
SPEC QQ-P-416F, CLASS II, TYPE II	
USED ON MODEL	
EUROCOPTER	
SCALE 1:3	DATE 5/2/2011
SHEET 2 OF 5	

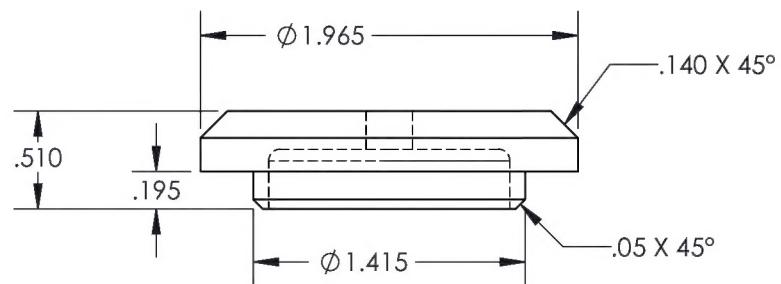
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REV	DESCRIPTION	DATE	INITIAL	APPROVED
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(-3)

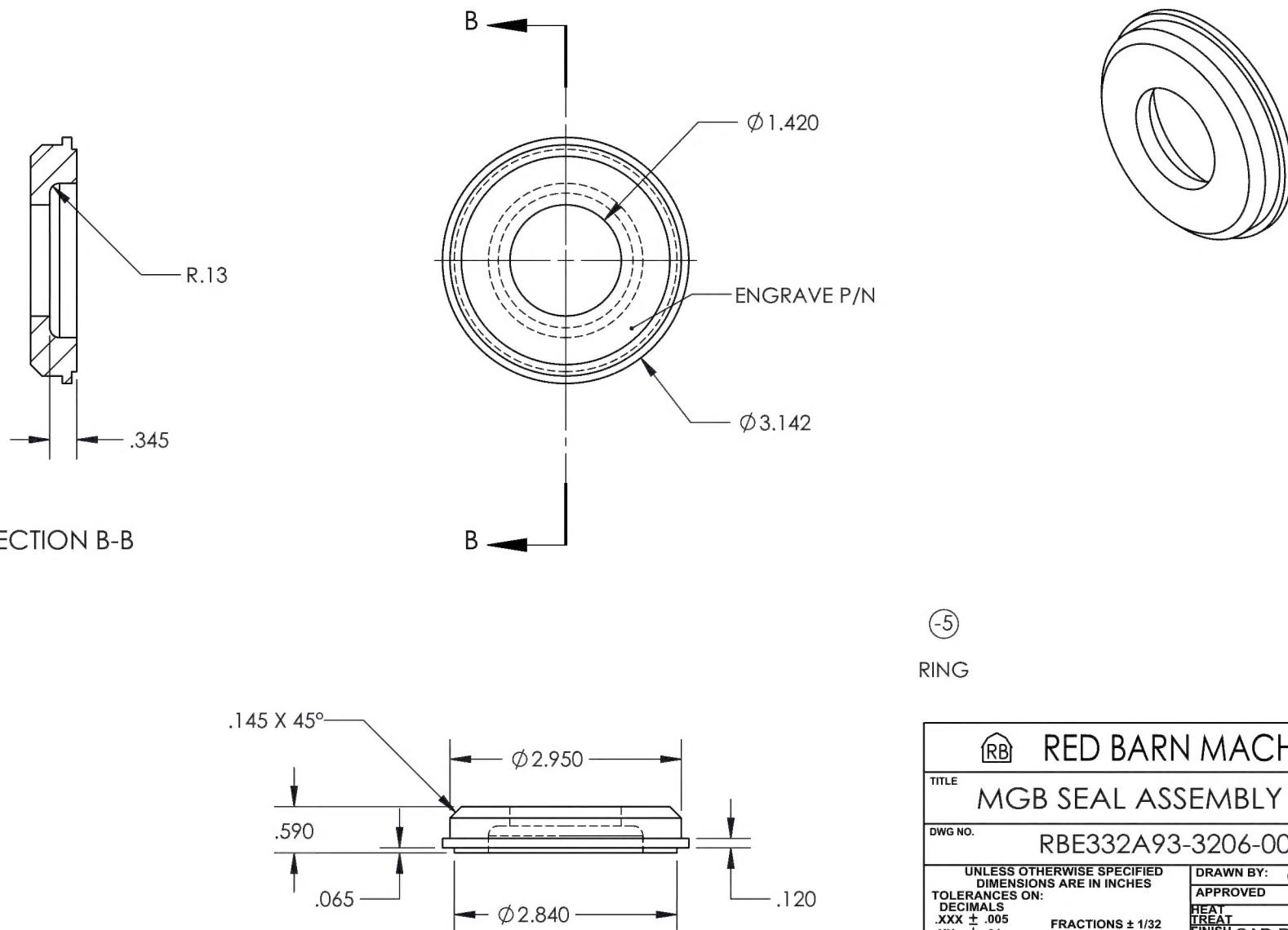
DISK



RED BARN MACHINE	
TITLE MGB SEAL ASSEMBLY TOOL	
DWG NO. RBE332A93-3206-00-3	REV
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS $\pm .005$ FRACTIONS $\pm 1/32$ $\pm .01$ ANGLES $\pm 5^\circ$ $\pm .1$	
APPROVED GILBERT <i>D Weil</i>	
HEAT TREAT FINISH CAD PLATE YELLOW	
SPEC QQ-P-416F, TYPE II, CLASS II	
USED ON MODEL EUROCOPTER	
SCALE 1:1	DATE 5/2/2011
SHEET 3 OF 5	

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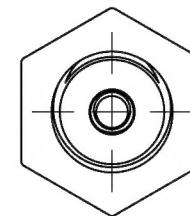
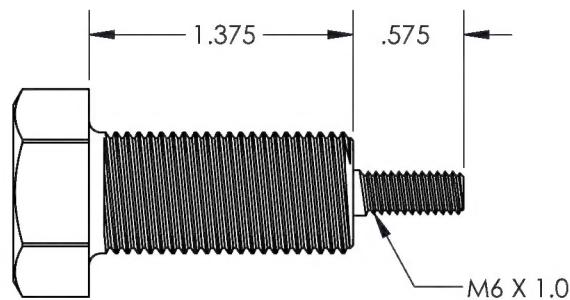
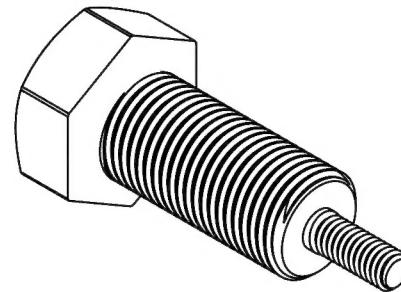
REV	REVISIONS		
DESCRIPTION	DATE	INITIAL	APPROVED



RB RED BARN MACHINE	
TITLE	MGB SEAL ASSEMBLY TOOL
DWG NO.	RBE332A93-3206-00-5
DRAWN BY:	GILBERT
APPROVED	D Weil
TOLERANCES ON:	
DECIMALS	
.XXX ± .005	FRACTIONS ± 1/32
XX ± .01	ANGLES ± .5°
X ± .1	
UNLESS OTHERWISE SPECIFIED	
1. BREAK ALL SHARP EDGES	
.015 x 45° PR. 015 R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
HEAT TREAT FINISH	CAD PLATE YELLOW
SPEC	QQ-P-416F, TYPE II, CLASS II
USED ON MODEL	EUROCOPTER
SCALE	1:2
DATE	5/2/2011
 SHEET 4 OF 5	

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REV	DESCRIPTION	DATE	INITIAL	APPROVED
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(-7)
SCREW

RED BARN MACHINE	
TITLE MGB SEAL ASSEMBLY TOOL	
DWG NO.	RBE332A93-3206-00-7
DRAWN BY:	GILBERT
APPROVED	<i>D Weil</i>
HEAT	
TREAT	
FINISH	CAD PLATE YELLOW
SPEC	QQ-P-416F, TYPE II, CLASS II
UNLESS OTHERWISE SPECIFIED	
1. BREAK ALL SHARP EDGES	
.015 x 45° PR. .015 R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE	1:2
DATE	5/2/2011
SHEET 5 OF 5	